

## Declaration of Performance

DOP/CT/68991

**10/20 (20mm)**

Castletown Quarry, Rathmoylon, Co Meath

- 1. Unique Identification code of the product - type:** Code: 68991 - 10/20 (20mm)
- 2. Intended use/es:** Preparation of concrete for use in buildings, roads and other civil engineering works.
- 3. Manufacturer:** Kilsaran Concrete, Piercetown, Dunboyne Co. Meath
- 4. Authorised Representative:** N/A
- 5. System of AVCP:** System 2+
- 6a. Harmonised Standard:** I.S. EN 12620:2002+A1:2008 **Notified Body:** CTI-CEM-2845
- 7. Declared Performance/s:**

Characteristic	Declared Performance			Harmonised Technical Specification
Particle Size	Designation	10/20	G <sub>c</sub> 80/20	EN 933-1
Particle shape	Category	FI <sub>15</sub>		EN 933-3
Particle density	Declared Value	2.7 Mg/m <sup>3</sup>		EN 1097-6
Aggregate Type / Description	Limestone			EN 932-3
Fines content	Category	f <sub>4</sub>		EN 933-1
Shell Content	Category	NPD		EN 933-7
Resistance to fragmentation/crushing	Category	LA <sub>30</sub>		EN 1097-2
Resistance to wear	Category	M <sub>de</sub> 25		EN 1097-1
Resistance to Polishing	Category	NPD		EN 1097-8
Resistance to Abrasion	Category	NPD		EN 1097-8
Resistance to abrasion from studded tyres	Category	NPD		EN 1097-9
Constituents of coarse recycled aggregates	Category	NPD		EN 933-11
Chlorides	Declared Value	C (%)	0.012	EN 1744-1
Acid soluble sulfate	Declared Value	AS	0.1	EN 1744-1
Total sulphur	Declared Value	S	0.1	EN 1744-1
Water soluble sulfates of recycled aggregates	Category	NPD		EN 1744-1
Constituents which alter the rate of setting and hardening of concrete	Threshold Value	NPD		EN 1744-1
Influence of recycled aggregates on initial setting time of cement	Category	NPD		EN 1744-1
Carbonate Content	Declared Value	NPD		EN 196-2
Volume Stability - Drying Shrinkage	Threshold Value	Pass	<0.075%	EN 1367-4
Constituents which affect the volume stability of air-cooled blastfurnace slag	Threshold Value	NPD		EN 1744-1
Water absorption	Declared Value	WA <sub>24</sub>	0.5	EN 1097-6
Emmission of Radioactivity	Declared Value	NPD		EN 12620
Release of heavy metals	Threshold Value	NPD		EN 12620
Release of polyaromatic carbons	Threshold Value	NPD		EN 12620
Release of other dangerous substances	Declared Value	NPD		EN 12620
Durability against freeze/thaw	Category	MS <sub>18</sub>		EN 1367-2
Durability against alkali-silica reactivity	Declared Value	NPD		I.S. EN 12620:2002+A1:2008

8. N/A

<http://www.kilsaran.ie/build/technical-downloads/>

The performance of the product identified above is in conformity with the set of declared performances. This declaration of performance is issued in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

**Stephen Greene at Piercetown, Dunboyne, Co Meath on 18th February 2025**





Kilsaran Concrete  
Piercetown, Dunboyne Co. Meath  
CET-CEM  
-2845

**I.S. EN 12620:2002+A1:2008**  
**Aggregates for Concrete**

**10/20 (20mm)**

Castletown Quarry, Rathmoylon, Co Meath

CT/68991

<b>Particle size</b>	Designation	10/20	G <sub>c</sub> 80/20
<b>Particle shape</b>	Category	FI <sub>15</sub>	
<b>Particle density</b>	Declared Value	2.7	Mg/m <sup>3</sup>
<b>Aggregate Type / Description</b>		Limestone	
<b>Cleanliness</b>			
Fines content	Category	F <sub>4</sub>	
Shell Content	Category	NPD	
<b>Resistance to fragmentation/crushing</b>	Category	LA <sub>30</sub>	
<b>Resistance to wear</b>	Category	M <sub>de 25</sub>	
<b>Resistance to Polishing</b>	Category	NPD	
<b>Resistance to Abrasion</b>	Category	NPD	
<b>Resistance to abrasion from studded tyres</b>	Category	NPD	
<b>Composition/Content</b>			
Constituents of coarse recycled aggregates	Category	NPD	
Chlorides	Declared Value	C (%)	0.012
Acid soluble sulfate	Category	AS	0.2
Total sulphur	Category	S <sub>1</sub>	
Water soluble sulfates of recycled aggregates	Category	NPD	
Constituents which alter the rate of setting and hardening of concrete	Threshold Value	NPD	
Influence of recycled aggregates on initial setting time of cement	Category	NPD	
Carbonate Content	Declared Value	NPD	
<b>Volume Stability</b>			
Drying Shrinkage	Threshold Value	Pass	<0.075%
Constituents which affect the volume stability of air-cooled blastfurnace slag	Threshold Value	NPD	
<b>Water absorption</b>	Declared Value	WA <sub>24</sub>	0.5
<b>Emission of Radioactivity</b>	Declared Value	NPD	
<b>Release of heavy metals</b>	Threshold Value	NPD	
<b>Release of polyaromatic carbons</b>	Threshold Value	NPD	
<b>Release of other dangerous substances</b>	Declared Value	NPD	
<b>Durability against freeze/thaw</b>	Category	MS <sub>18</sub>	
<b>Durability against alkali-silica reactivity</b>	Declared Value	NPD	